## Safe processes

DEMAG

Explosion-protected lifting technology





### Safety thanks to proven Demag quality

With our large portfolio of wire rope hoists, we offer the best possible solution for the specific requirements of our customers. This also includes solutions for lifting technology in explosive environments.

Demag stands for uncompromising quality. Our name is synonymous with maximum safety, reliability and innovation. Based on our brand promise "Committed to performance", we provide our customers with smooth processes, maximum efficiency and best results. And have done since 1819.



# **Certified explosion protection**

Wherever dusts and gases occur in production and operation, we ensure the highest possible safety with certified crane components. For your employees, loads, machines and the environment.

DEMAG STANDS FOR UNCOMPROMISING QUALITY

Our Ex hoists meet the highest safety standards. They comply with EU directive 2014/34/EU (ATEX) and all related European safety standards (EN). Our product portfolio ranges from DXR rope hoists to crane sets - our customised component packages for crane installations. Thus our product portfolio covers zones 1 and 2 as well as 21 and 22 as required and is therefore a reliable partner for all relevant industries and application areas.

# **Industries and zones**

### **Classification of the ATEX zones**

Explosion hazard areas for gases and dusts are divided into zones whose classification depends on two parameters:

- the type of fuel (dust or gas) that may be present
- the frequency or duration with which an explosive atmosphere may occur.

#### GAS

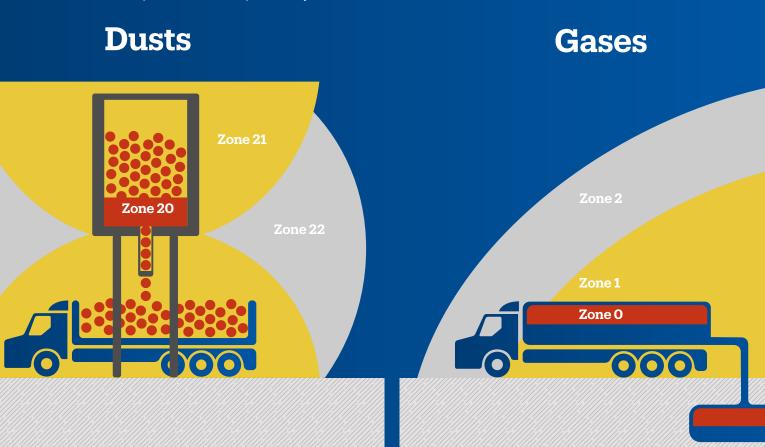
- Chemical industry
- Refineries
- Power supply
- Paint shops
- Pharmaceutical industry
- Wastewater treatment
- Distilleries
- Production plants

#### DUST

- Silo facilities
- 🔳 Mills
- Wood processing
- Grinding mills
- Feed plants
- Bulk material
- Synthetic fibre production

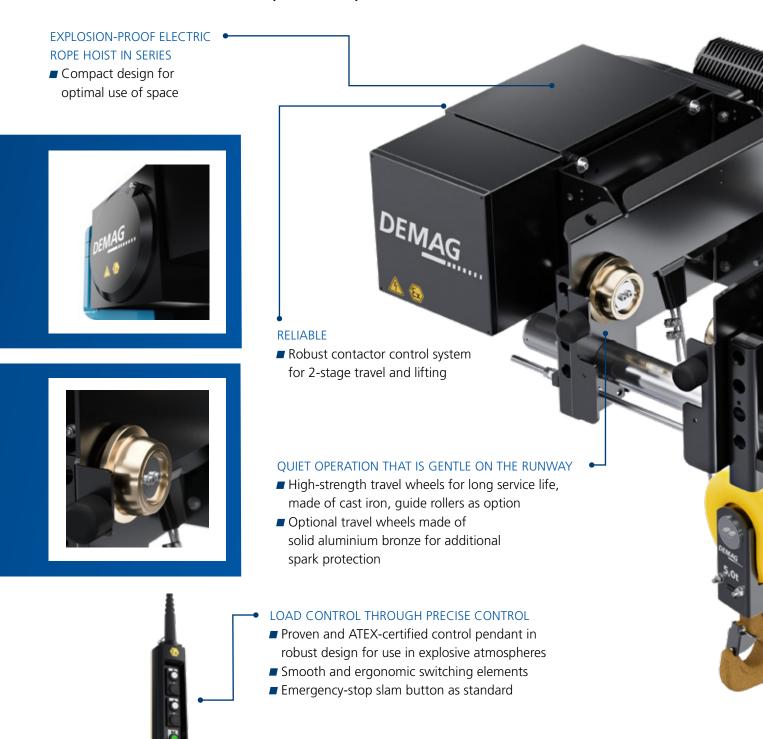
### Classification of explosive atmospheres into three zones.

- Zone 0/20 explosive atmosphere is present continuously or for long periods or frequently.
- Zone 1/21 explosive atmosphere is likely to occur in normal operation occasionally.
- Zone 2/22 explosive atmosphere is not likely to occur in normal operation but, if it does occur, will persist for a short period only.



### **Explosion protection in detail**

The Demag DXR rope hoist convinces with safety features and with load capacities up to 80 t.



#### SAFE TRAVEL CONCEPT

- Encapsulated travel motors with electrical brake
- Two travel speeds up to 32 m/min
- Infinitely variable with inverter control as option

#### VERSATILE ROPE REEVINGS

- Single reeved rope drives 2/1, 4/1 up to DXR 20
- Single reeved rope drives 6/1 and 8/1 up to DXR 20

#### TRUE VERTICAL LIFT

- True vertical lift reeving standard on DXR 40
- Optional on DXR 10 and 20

#### DURABLE ROPE GUIDE

- Precise rope guidance that is gentle on the material
- Optional rope pressure roller



#### HIGH PRECISION AND SAFETY

- High-performance hoist motor
- Insulation class H, enclosure IP66
- Brake designed for service life
- Lifting speeds: 2-stage up to 16 m/min

#### FOR ZONE 1 OR 21

- With pressure-resistant enclosure
- Completely closed with fan cooling

#### FOR ZONE 2 OR 22

- Standard "nA" motor (Zone 2)
- Motor "tc" (Zone 22)

#### HIGH PRECISION AND SAFETY

- Small horizontal hook displacement
- Load hook optionally bronze coated to prevent sparking and increase safety



#### STANDARD EQUIPMENT DXR ELECTRIC ROPE HOIST

- Two lifting speeds (6:1)
- Two travel speeds (4:1)
- Lifting and travel overheating protection
- 2-stage hoist limit switch
- Electro-mechanical overload protection
- Elapsed operating time counter
- Hook block readily reeved prior to shipment
- Hook with safety latch
- 360° rotating hook
- Ambient temperature +5°C to +40°C

#### MOTOR ZONE 1 OR 21

- Completely enclosed, cooled with fan
- PTC Thermistor
- Pressure-resistant enclosure (d)
- Insulation class H, enclosure IP66

#### Brake designed for service life

#### OPTIONAL FEATURES DXR ELECTRIC ROPE HOIST

- Aluminium bronze travel wheels and drop stop
- Bronze coated load hook
- Radio control system
- Service platform
- Second hoist unit brake
- Drum brake
- DIN or double load hook
- Rope pressure roller
- Ambient temperature -20°C or +50°C
- Ambient temperature +55°C on request

#### MOTOR ZONE 2 OR 22

- Standard "nA" motor (Zone 2)
- Motor "tc" (Zone 22)
- PTC Thermistor
- Insulation class H, enclosure IP66
- Brake designed for service life

### **DXR - Your safety is our responsibility**

F-DXR foot-mounted hoist					
Load capacity [kg]	800 - 80,000 kg				
Hook path [m]	6 - 98.5				
Lifting speed [m/min]	up to 16				
Sizes	5, 10, 20, 40				

EK-DXR monorail hoist (low-headroom design)						
Load capacity [kg]	800 - 12,500 kg					
Hook path [m]	6 - 24					
Flange width [mm]	100 - 610					
Lifting speed [m/min]	up to 16					
Sizes	5, 10					

EU-DXR standard-headroom monorail-travelling hoist							
Load capacity [kg]	800 - 40,000						
Hook path [m]	6 - 32						
Flange width [mm]	80 - 610						
Lifting speed [m/min]	up to 16						
Sizes	5, 10, 20, 40						

EZ-DXR double-rail crab						
Load capacity [kg]	800 - 80,000					
Hook path [m]	6 - 98.5					
Track gauge [mm]	1200 - 4200					
Lifting speed [m/min]	up to 16					
Sizes	5, 10, 20, 40					









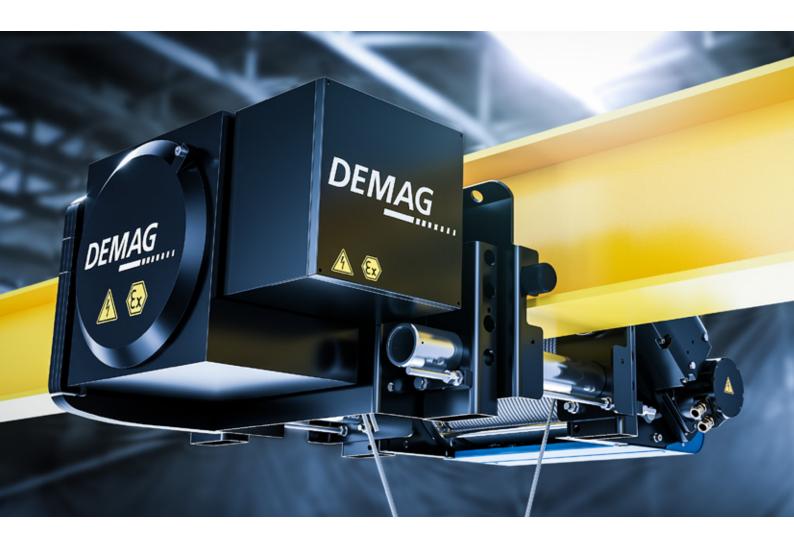
### **DXR** selection table

Size	Load capacity	Hook path		Lifting speed	Group o mechanis				
	[t]	[m]		[m/min]	FEM	ISO			
		2/1							
	0.8		24 30	10 / 1.7	3m	M6			
	1			8 / 1.3	3m	M6			
	1			10 / 1.7	2m	M5			
	1.25	12		8 / 1.3	2m	M5			
	1.6	18		10 / 1.7	3m	M6			
	2			8 / 1.3	3m	M6			
	2			10 / 1.7	2m	M5			
DXR 5	2.5			8 / 1.3	2m	M5			
DAK 5	4 / 1								
	1.6			5 / 0.8	3m	M6			
	2			4 / 0.7	3m	M6			
	2			5 / 0.8	2m	M5			
	2.5	6		12	4 / 0.7	2m	M5		
	3.2	9		5 / 0.8	3m	M6			
	4			4 / 0.7	3m	M6			
	4			5 / 0.8	2m	M5			
	5			4 / 0.7	2m	M5			

Size	Load capacity	Hook path [m]		L	Group of mechanisms							
	[t]				FEM	ISO						
				2/	1							
	3.2			16/2.7			3m	M6				
		-		8/1.3	10/1.7		3m	M6				
	4	18 24	32 40	16/2.7			2m	M5				
	5	24		8/1.3	10 / 1.7		2m	M5				
	2			16/2.7			1Am	M4				
	4 / 1											
	6.3			8/1.3			3m	M6				
	8	9	10	4/0.7	5/0.8		3m	M6				
		. 12	16 20	8/1.3			2m	M5				
	10			4/0.7	5/0.8		2m	M5				
	10			8/1.3			1Am	M4				
				6 /	1							
	12.5	6	10	5/0.8			2m	M5				
	15	8	13	2.5/0.4	3.2/0.5		2m	M5				
				5/0.8			1Am	M4				
				8 /	1							
	20	4 5 6	8 10	2/0.3	2.5/0.4	4/0.7	1Am	M4				
DXR 10				4 /	2							
	3.2			8/1.3	10/1.7	16/2.7	3m	M6				
	4	8.5	25	8/1.3	10/1.7		3m	M6				
	4	13 18	33.5	16/2.7			2m	M5				
	5		46	8/1.3	10/1.7		2m	M5				
	6			16/2.7			1Am	M4				
				8/	2							
	6.3			4/0.7	5/0.8	8/1.3	3m	M6				
	8	4	12.5	4/0.7	5/0.8		3m	M6				
		6.5	16.5	8 / 1.3			2m	M5				
	10	9	23	4/0.7	5/0.8		2m	M5				
	10			8/1.3			1Am	M4				
				12 /								
	12.5	A		2.5/0.4	3.2 / 0.5		3m	M6				
	4	4	11	5/0.8			2m	M5				
	15	8	15	2.5/0.4	3.2/0.5		2m	M5				
				5/0.8			1Am	M4				
				16/	2							
	20	4.5 6	8 11.5	2/0.3	2.5/0.4	4/0.7	1Am	M4				

Size	Load capacity	Hook path [m]		Lifting	g speed	Group of mechanisms		
	[t]			[m/	'min]	FEM	ISO	
				2 / 1				
	6.3			8/1.3		3m	M6	
	1	15.5	47 61 80.5	10/1.7		2m	M5	
	8	21 28		8/1.3		2m	M5	
		36	97	10/1.7		1Am	M4	
	10			8/1.3		1Am	M4	
				4/1		2	MC	
	12.5	7.5	23.5	4/0.7		3m 2m	M6 M5	
		10.5	30.5	4/0.7		2m	M5	
	16	14 18	40 48.5	5 / 0.8		1Am	M4	
	20	10	40.5	4 / 0.7		1Am	M4	
				6/1				
	2.0			2.5/0.4		3m	M6	
	20	5	15.5	3.2 / 0.5		2m	M5	
	25	7 9	20 26.5	2.5/0.4		2m	M5	
	23	12	32	3.2 / 0.5		1Am	M4	
	30			2.5/0.4		1Am	M4	
				8/1				
	25	- 7	15		/ 0.4	2m	M5	
	32	7 9 11.5	15 20 24	2/0.3		2m	M5	
DVD 20	40			2.5/0.4		1Am	M4	
DXR 20	40			2/0.3		1Am	M4	
		15 21 28.5 38		8/1.3		2m	M5	
	8		63.5 77	10/1.7		1Am	M4	
			87					
	10	51.5	98.5	8/1.3		1Am	M4	
				8/2				
	12.5	7.5		4/0.7		3m	M6	
	12.3	10.5	31.5 38.5	5/0.8		2m	M5	
	16	14 19	43.5	4/0.7		2m	M5	
		25.5	49	5/0.8		1Am	M4	
	20			4/0.7		1Am	M4	
				12/2		2m	MG	
	20	5	21	2.5 / 0.4		3m 2m	M6 M5	
		. 7 9.5	25.5	2.5/0.4		2m	M5	
	25	12.5	28.5 32.5	3.2 / 0.5		1Am	M4	
	30	17		2.5/0.4		1Am	M4	
				16/2				
	25	5	15 5	2/0.3 2.5	/ 0.4	2m	M5	
	32	7	15.5 19	2/0.3		2m	M5	
	52	9.5 12.5	21.5 24.5	2.5/0.4		1Am	M4	
	40	.2.5	24.5	2/0.3		1Am	M4	

Size	Load capacity	Hook path		Lifting speed		Group of mechanisms	
	[t]	[m]			[m/min]	FEM	ISO
				4 /	2		
				8/1.3		3m	M6
		15.5	46	10 7 1.7		2m	M5
	16	20.5 27.5	55.5 62.5	8/1.3		2m	M5
	10	37.5	71	10 7 1.7		1Am	M4
	20			8/1.3		1Am	M4
				8 /	2		
	25			4/0.7		3m	M6
	7.	7.5	23	5/0.8		2m	M5
	10 32 13.5 18.5		27.5 31 35.5	4/0.7		2m	M5
		18.5		5/0.8		1Am	M4
DXR 40	40			4/0.7		1Am	M4
				12 /	2		
			15 18.5 20.5 23.5	2.5/0.4		3m	M6
		5 6.5		3.2/0.5		2m	M5
	50	0.5 9		2.5/0.4		2m	M5
	50	12.5		3.2/0.5		1Am	M4
	60			2.5/0.4		1Am	M4
				167	2		
	50			2/0.3	2.5/0.4	2m	M5
	63	6.5 9	13.5 15.5	2/0.3		2m	M5
	11	17.5	2.5/0.4		1Am	M4	
	80			2/0.3		1Am	M4



### **Crane sets** Standardised components - for individual applications

- High level of safety and reliability One-stop-shopping principle: All components from a single source ensure reliable and safe interaction
- Low assembly time Matched, pre-assembled and pre-wired components
- Versatile designs Sophisticated component base consisting of standardised components, planning support and configuration by CraneExpert software

#### CRANE COMPONENTS FOR LOAD CAPACITIES UP TO 80 T

- DXR Crane sets contain all components required for the construction of an Ex crane, except for the crane bridge. Flat cable power supplies are pre-assembled.
- DXR Crane set end carriage
- Pre-assembled electrics
- EU Declaration of Conformity



#### DXR CRANE SET

- 1 Cross-travel power supply
- 2 Control pendant with
- emergency off
- 3 DXR rope hoist
- 4 Long/cross-travel limit switches
- 5 Crane control cabinet
- 6 End carriage with travel drive

#### OPTIONAL FEATURES

- Radio control system
- Anti-collision devices
- Anti-condensation heating
- Spark-proof features
- Warning indication for travelling movement
- Inverter control (Long and cross travel)
- Crane lighting
- Horn
- Signal lamp

# Demag components

Benefit from our comprehensive range

#### MAIN SWITCH/SAFETY SWITCH

- Safety switch for disconnecting the electrical power supply from installations in explosion hazard areas during cleaning and repair work
- Approved for use in explosion hazard areas for selected zones

#### TERMINAL BOXES

- Explosion-protected equipment for stationary installation
- Safe distribution of electrical energy in explosion hazard areas
- Housing in various sizes

#### END CARRIAGES AND TRAVEL DRIVES

- Numerous design variants of end carriages and travel drives for operation in explosive atmospheres
- Enable the coordination of new installations as well as modernisations according to requirements
- Easily integrated single and double girder overhead travelling cranes as tailor-made individualists

#### **CRANE LIGHTING**

- Increased safety during crane operation due to good illumination
- Explosion-protected designs enable illumination of surfaces, working areas and objects indoors and outdoors
- Stationary mounted, approved for selected zones

#### SIGNAL LAMP AND HORN

- Ex signal lamp and Ex horn increase safety during crane and crab operation through optical and acoustic marking of various system states
- Support in avoiding accidents: signal to the crane operator, for example, an overload or activation of the radio control system
- Optimum individualisation of the signal lamp to the respective requirements through different light modes and colour caps
- Audible horn according to selected zones
- Protection against mechanical damage and external influences through robust housing of the compact and encapsulated EX components
  - including first-class corrosion protection



# Excellent advice – perfect planning

Right from the start of the planning stage, we will apply our expertise to provide you with an innovative crane solution.

#### WE PLAN - YOU BENEFIT

Project engineering and design work for the crane installation are both simplified and accelerated by the use of our planning tool, which also verifies the plausibility of the data. Rather than find out during installation whether the design and layout are correct, we check in advance using simulation to ensure engineering accuracy and adherence to budgets.

#### THIS MEANS:

- We focus on your needs
- Logistical interfaces are defined at an early stage This approach ensures a reliable solution for the complete project and for every detail.

#### USE OF CAD SYSTEMS

When designing Demag Universal cranes, we make full use of state-of-the-art CAD systems. The parameters specific to each project are used to generate the necessary documents using CAD systems:

- Layout drawing
- Project drawing
- Assembly and component part drawings



This allows planning to be checked in advance.



PANTECNICA S.A. Official Country Partner Calle 79 B 54 - 26 Bogotá, Colombia E info@pantecnica.com.co +571 6305360 +571 315 3179070 www.pantecnica.com.co

Т

с

